

## Lestit - Tuurnalliset - Bend Dies with Mandrel

| Putki ø<br>Tube ø | Keskisäde 1<br>CLR 1 | Keskisäde 2<br>CLR 2 | Keskisäde 3<br>CLR 3 | Keskisäde 4,<br>CLR 4 | Keskisäde 5<br>CLR 5 |
|-------------------|----------------------|----------------------|----------------------|-----------------------|----------------------|
| 28                | 45                   |                      |                      |                       |                      |
| 42                | 48                   | 60                   | 80                   |                       |                      |
| 44                | 66                   | 70                   | 88                   |                       |                      |
| 45                | 67,5                 | 88                   |                      |                       |                      |
| 48                | 72                   | 90                   |                      |                       |                      |
| 50                | 76,2                 |                      |                      |                       |                      |
| 50,8              | 60                   | 76,2                 | 90                   | 100                   | 127                  |
| 55                | 70                   | 82,5                 | 100                  |                       |                      |
| 60                | 70                   | 90                   | 100                  |                       |                      |
| 63,5              | 90                   | 120                  |                      |                       |                      |
| 70                | 100                  | 120                  |                      |                       |                      |
| 76                | 120                  |                      |                      |                       |                      |
| 89                | 102                  | 178                  |                      |                       |                      |
| 101,6             | 150                  |                      |                      |                       |                      |
| 114,3             | 171,9                | 229,2                |                      |                       |                      |
| Alumiinille       | For Aluminum         |                      |                      |                       |                      |
| 32                | 115                  |                      |                      |                       |                      |
| 50                | 180                  |                      |                      |                       |                      |
| 60                | 105                  | 140                  |                      |                       |                      |
| 80                | 120                  |                      |                      |                       |                      |

## Lestit - Tuurnattomat - Bend Dies w/o Mandrel

| Putki ø<br>Tube ø | Keskisäde 1<br>CLR 1 | Keskisäde 2<br>CLR 2 |
|-------------------|----------------------|----------------------|
| 32                | 60                   |                      |
| 35                | 70                   |                      |
| 38                | 76                   |                      |
| 40                | 80                   |                      |
| 44                | 88                   | 70                   |
| 45                | 90                   | 70                   |
| 48                | 96                   | 120                  |
| 50                | 102                  |                      |
| 50,8              | 102                  | 127                  |
| 55                | 100                  | 130                  |
| 60                | 120                  |                      |

